

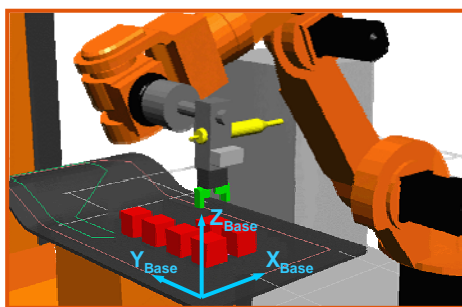


6. Măsurarea piesei (bazei)

Măsurarea (calibrarea) piesei



Suprafeței de lucru (paletă, masă de lucru, piesă..) i se definește de către utilizator un sistem de coordonate cartezian, cu originea sistemului stabilită de către utilizator.



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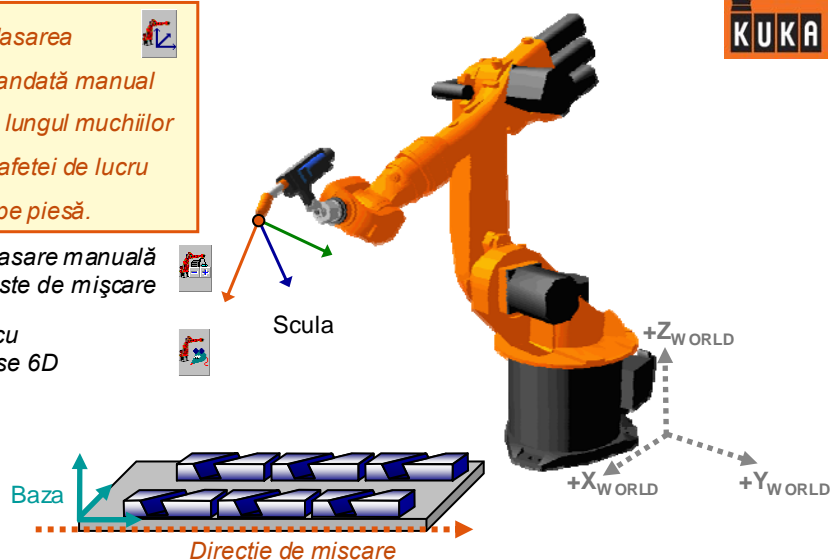
Scopul măsurării bazei (piesei)



Deplasarea
comandată manual
de-a lungul muchiilor
suprafeței de lucru
sau pe piesă.

Deplasare manuală
cu taste de mișcare

sau cu
mouse 6D

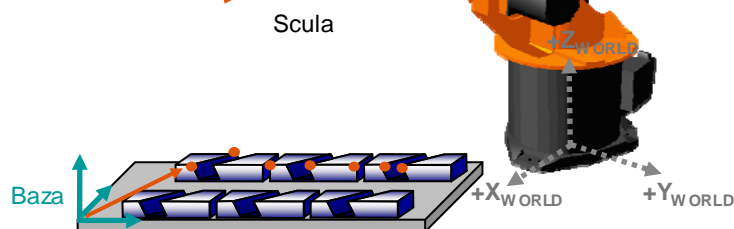


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Scopul măsurării bazei (piesei)

Punct învățat

Coordonatele punctului învățat sunt determinate în raport cu originea sistemului de coordonate atașat piesei.

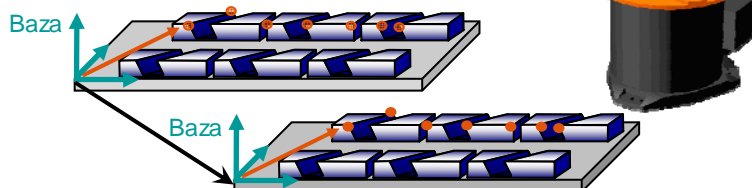


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Scopul măsurării bazei (piesei)

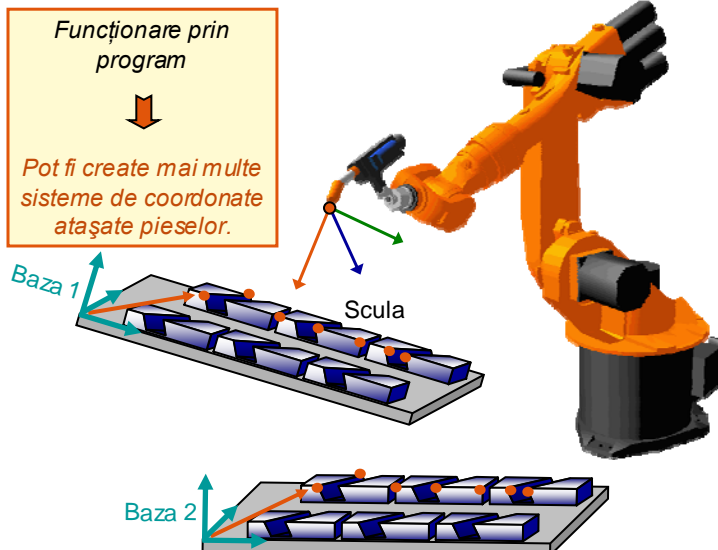
Funcționare prin program

Prin translatarea sistemului de coordonate atașat piesei, se translatează și punctele învățate.



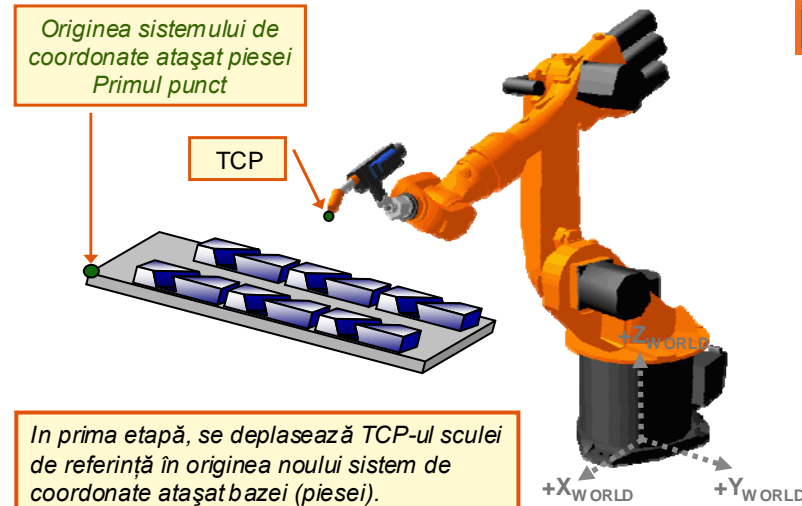
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Scopul măsurării bazei (piesei)



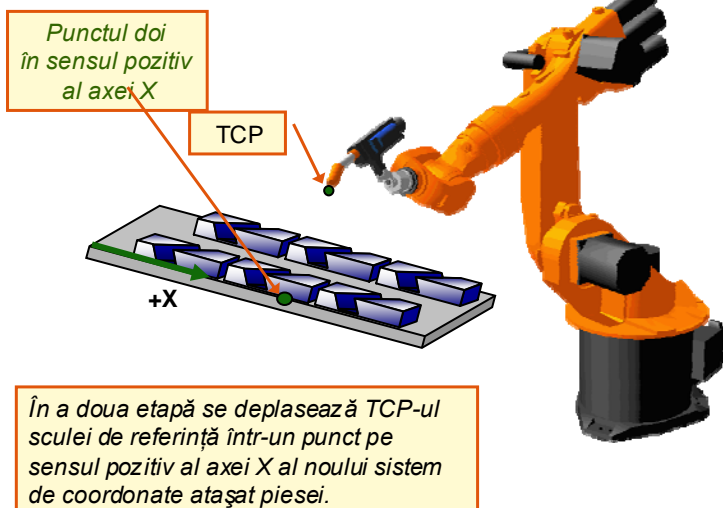
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Metoda celor 3 puncte: Etapa I



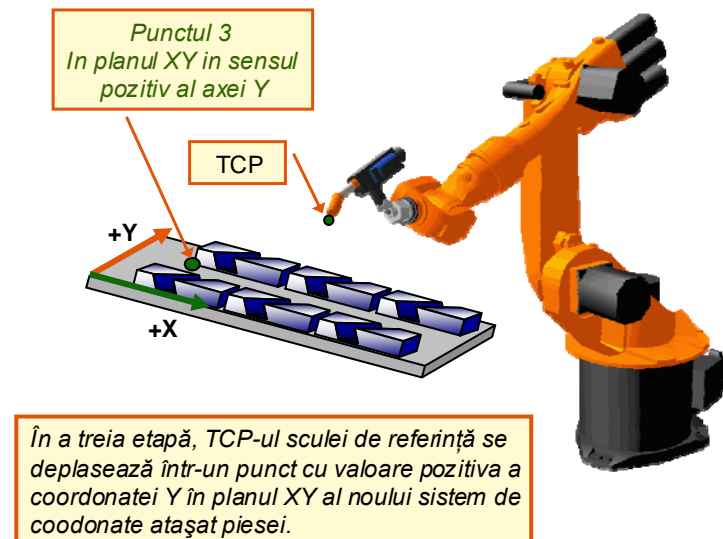
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Metoda celor 3 puncte: Etapa a II-a



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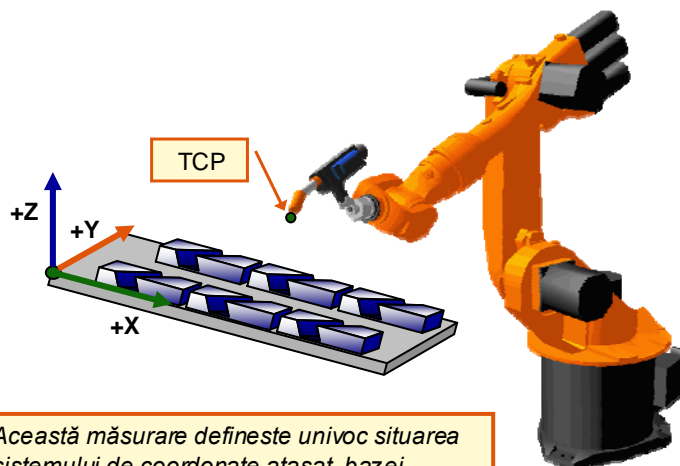
Metoda celor 3 puncte: Etapa a III-a



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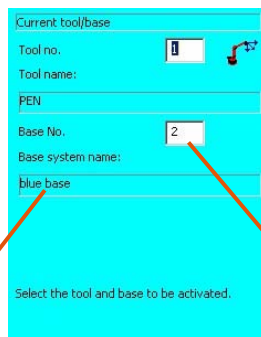
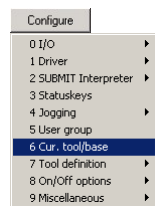
Baza măsurată



Această măsurare definește univoc situarea sistemului de coordonate atașat bazei (piesei).

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Activarea unui sistem de coordonate atașat bazei



Afișarea numelui sistemului de coordonate atașat bazei

Introduceți numărul sistemului de coordonate atașat bazei
BASE_DATA[1-32]

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